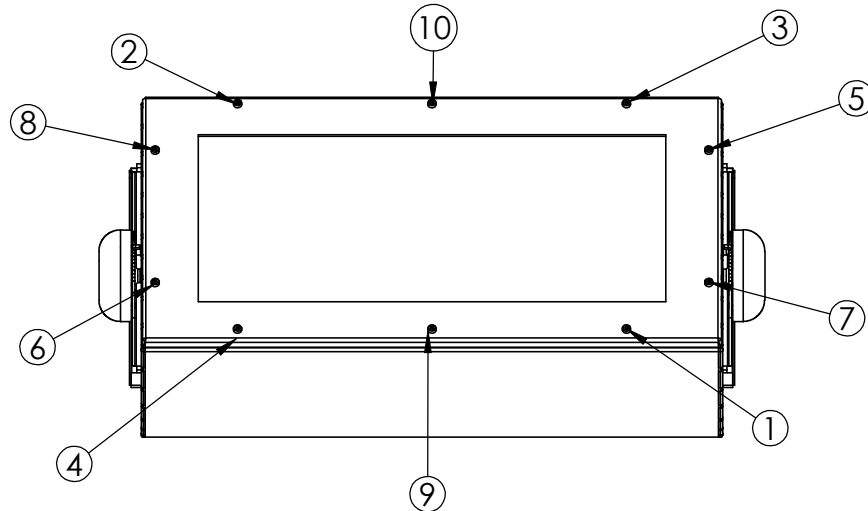


Torque Sequence and Visor attachment for all XL Fixtures

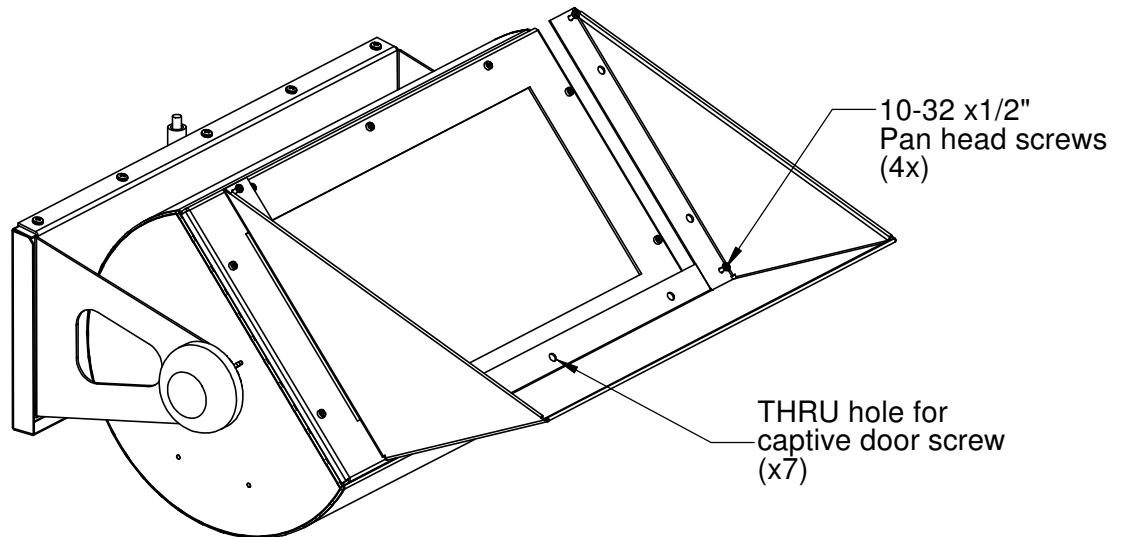
Warning: Before starting any work ensure that all sources of power are turned off. All work must meet local/national codes and be performed by a certified electrician. **Do not** mount fixtures vertically.

Torque Sequence and Specifications



1. To remove door, loosen all ten captive door screws and carefully remove door.
2. To seal door, tighten each door screw in the order specified above.
3. Using torque allen driver, and beginning with screw one, tighten screws to five(5) inch pounds of torque.
4. Next, tighten second screw to five(5) inch pounds of torque.
5. Continue through all screws, following the above sequence, tightening each door screw to five(5) inch pounds of torque.
6. Repeat sequence tightening all screws to final then(10) inch pounds of torque.

Securing Visor to XL Fixture



1. To secure visor to **any** XL fixture, slip visor over previously tightened captive door screws.
2. Secure visor using all four(4) 10-32 x 1/2" Pan head screws.